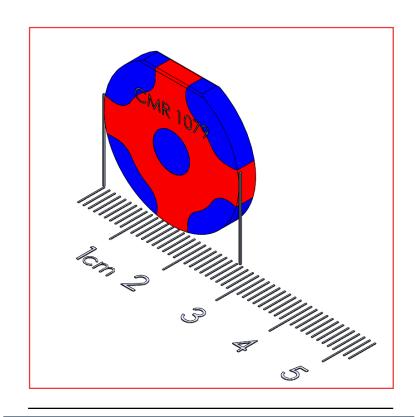
1001079 Portrait/Landscape Polymagnet

Portrait/Landscape Polymagnets are engineered to provide strong attachment and alignment forces in portrait/landscape positions and smoothly transition between the two arrangements with no repulsive force. This pair of magnets maintain their own axial alignment



Features and Benefits

• Magnet-To-Magnet, Indexing-Feature

Rotational

Shear Resistance: Rotational

Pairs With: SELF

| Difficustions. | (25.4 OD 11.43 CD x 3.175 mm) |
|----------------|-------------------------------|
| Weight: | 0.4 oz (11.8 g) |
| Material: | NdFeB |
| Magnet Grade: | N50 |
| Coating: | Ni-Cu-Ni |

176°F (80°C)

1 OD 0 45 CD v 0 125 in

Technical Specifications:

Dimensions.

Temperature

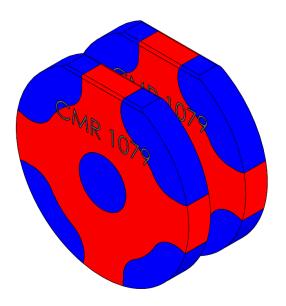
Rating:



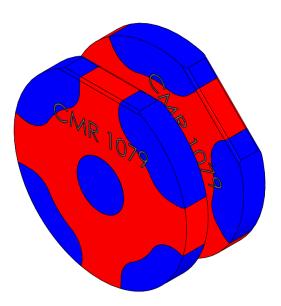
These Polymagnets exhibit a high holding force when they are rotationally aligned at 0°, 90°, 180°, and 270° and rotate smoothly between these positions. When the Polymagnets are offset by some angle, torque exists toward the aligned position.

*In the images below, north poles are indicated by the red regions, south poles are indicated by the blue regions, and steel, if any, is indicated by the grey region.

ALIGNED (ATTRACTION)

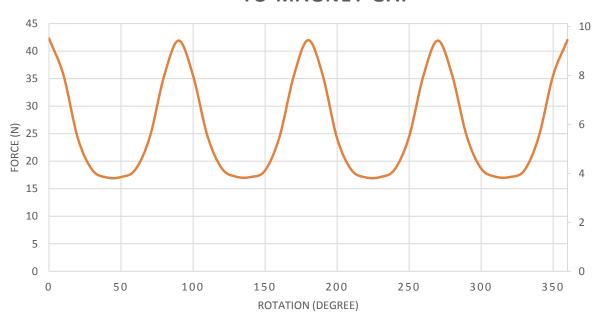


45° ROTATION (transition position)

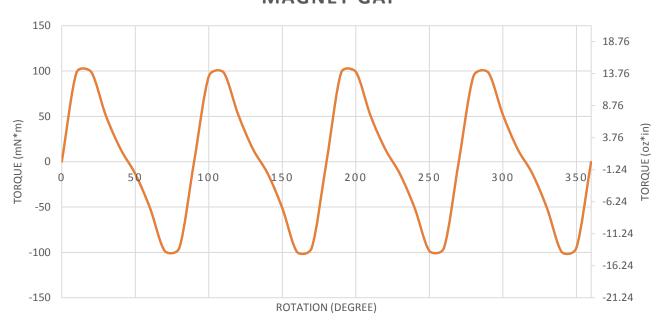




HOLDING FORCE VS ROTATION AT 1.5MM MAGNET TO MAGNET GAP

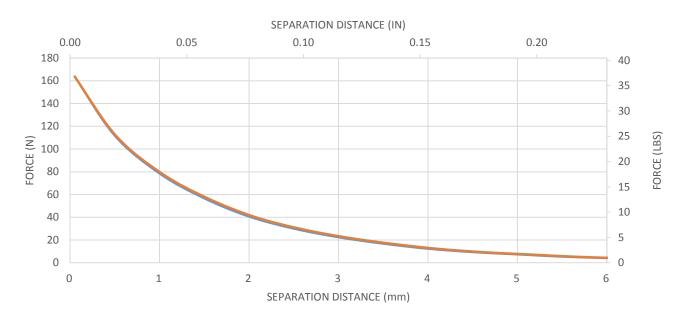


TORQUE VS ROTATION AT 1.5MM MAGNET TO MAGNET GAP





HOLDING FORCE VS SEPARATION DISTANCE MAGNET TO MAGNET



| Holding Force | Contact | 0.02in | 0.04in | 0.06in | 0.08in | 0.10in | 0.12in |
|------------------|----------|----------|---------|---------|---------|---------|---------|
| (Aligned) | | (0.5mm) | (1.0mm) | (1.5mm) | (2.0mm) | (2.5mm) | (3.0mm) |
| Magnet To Magnet | 36.8LBF | 25.1LBF | 17.7LBF | 12.7LBF | 9.1LBF | 6.8LBF | 5.0LBF |
| | (163.7N) | (111.7N) | (78.5N) | (56.7N) | (40.7N) | (30.0N) | (22.4N) |

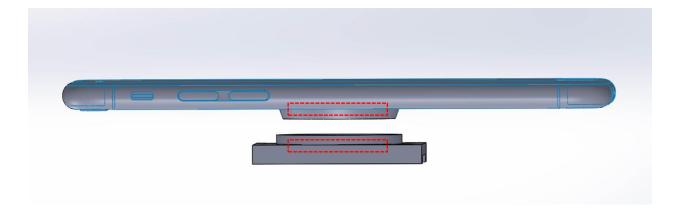
Notes on Performance Data

The performance information provided in this data sheet is derived from test or simulation results of directly comparable magnets of the same size and grade under consistent conditions. The magnets are tested under controlled environmental conditions. Unconstrained application testing may give lower forces due to the magnet tilting or shifting away from target during engagement and disengagement. Magnetic performance may vary by up to 7%, the values presented here are based on nominal magnetic properties

Patent Information

Pat. www.cmrpatents.com

These Polymagnets are D-shaped which provides an indexing feature. This aids in the assembly process as well as provides a flat surface to resist the torque created as the magnets are rotated. In order for this system to work correctly, there must be a mechanical feature which constrains the system as seen in the picture below.



Notes on Performance Data

The performance information provided in this data sheet is derived from test or simulation results of directly comparable magnets of the same size and grade under consistent conditions. The magnets are tested under controlled environmental conditions. Unconstrained application testing may give lower forces due to the magnet tilting or shifting away from target during engagement and disengagement. Magnetic performance may vary by up to 7%, the values presented here are based on nominal magnetic properties

Patent Information

Pat. www.cmrpatents.com