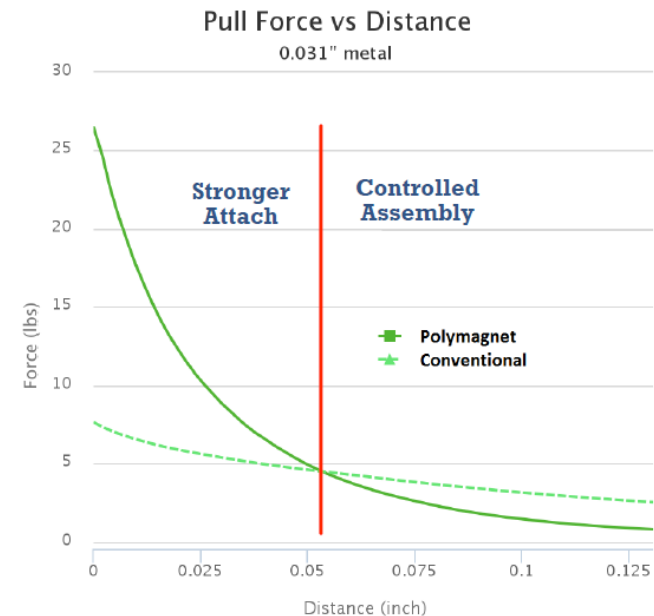




**Example of How Gap Between
Polymagnets Effects Forces**

Overview

- Polymagnets are created by starting with a conventionally magnetized magnet and concentrating or otherwise manipulating the field
- Polymagnets have a stronger field close to the magnet surface, but a weaker field at distance when compared to a conventional magnet
- In terms of attachment strength alone, Polymagnets lose their advantage over conventional magnets as the gap between magnets gets larger than 3-4mm
 - Inflection point varies by magnet geometry as well as the Polymagnet pattern
 - Polymagnets are designed for specific gaps
 - Polymagnets still have an advantage over conventional magnets for many more mm in terms of shear forces and torque as well as the ability to perform functions that a conventional magnet cannot

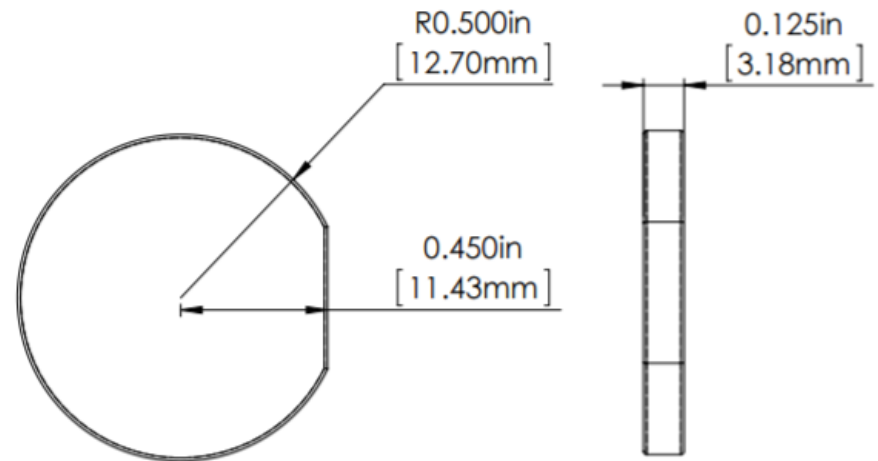
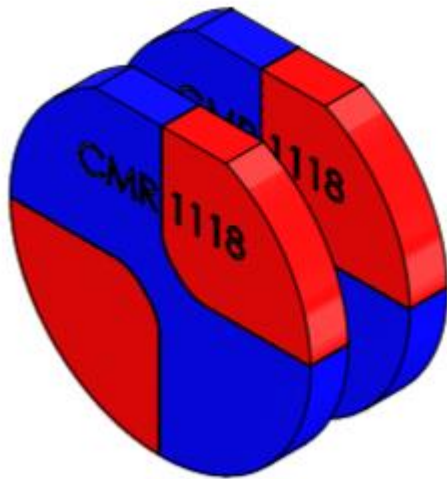


Key Takeaways

- The gap between magnets should be kept to a minimum in all applications, preferably $< 3\text{mm}$
 - Magnets should not be in direct contact, as the NiCuNi coating will eventually wear away and the magnet will oxidize
- Weaker field at distance can be an advantage; the reduced field of Polymagnets make them extremely useful for:
 - Pacemaker safety
 - Credit Card safety
 - Eliminating compass interference
 - Reducing or eliminating interference with sensitive electronics
 - Controlled assembly / less dangerous magnets

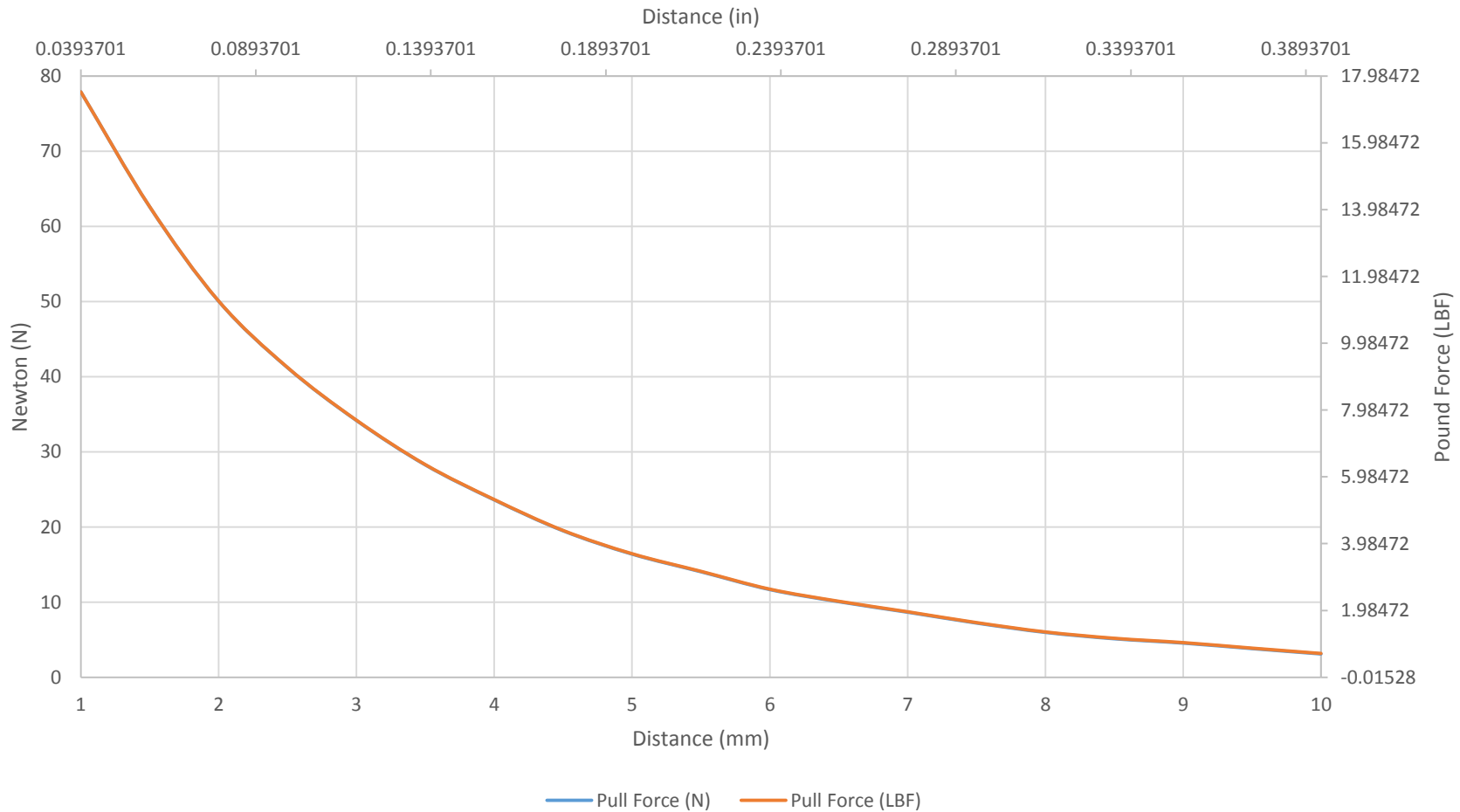
Examples use Polymagnet #1001118

This torque Polymagnet features rotational alignment and torque resistance. A pair of these magnets exhibits a high attract force when rotationally aligned, and a high repel force when rotated 90 degrees in either direction, forming a twist-release mechanism.



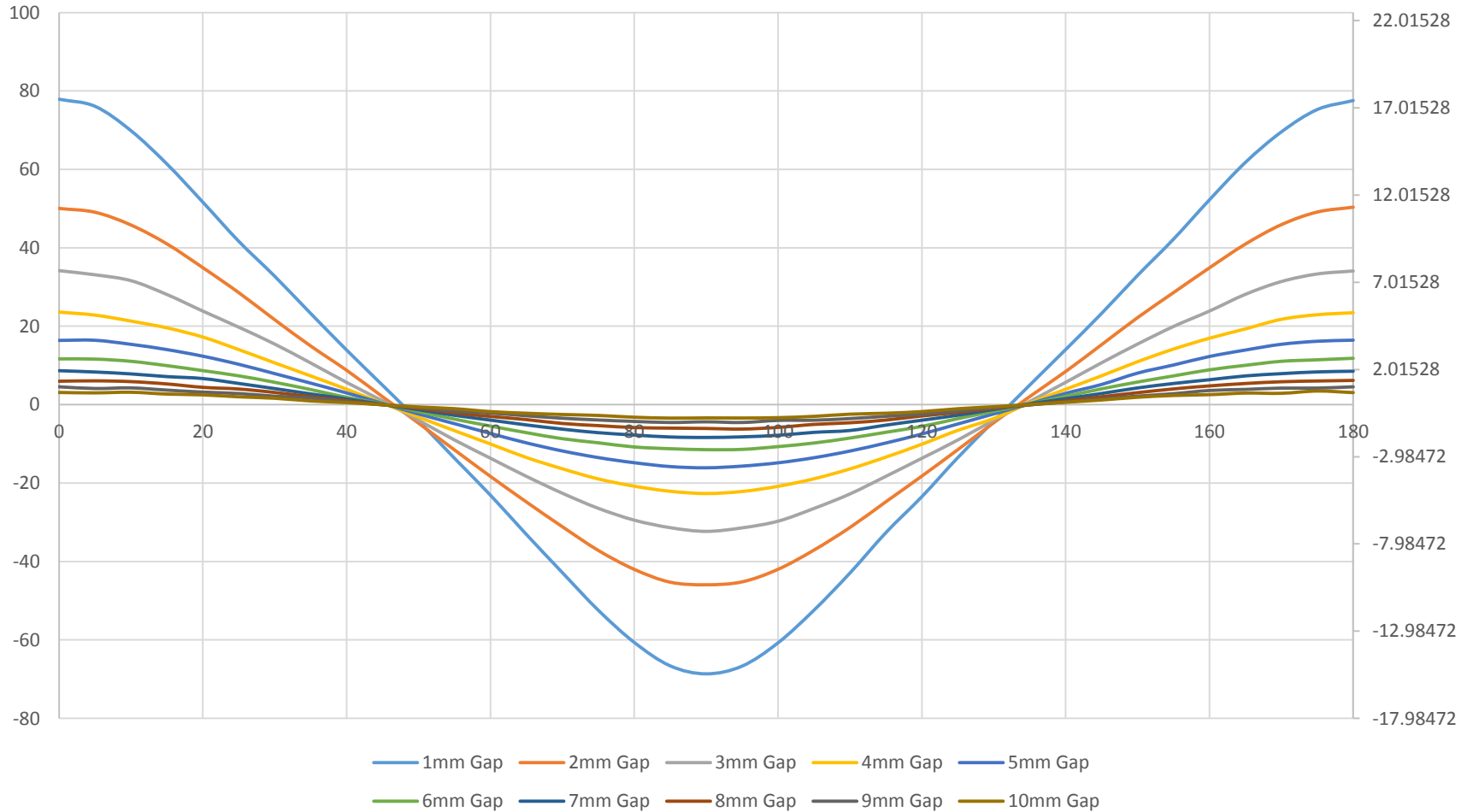
Attachment Force at Alignment at 1-10mm gaps

1001118 Pull Force VS Distance



Attachment Force vs Rotation at 1-10mm gaps

1001118 Holding Force VS Rotation



Torque at 1-10mm gaps

